

Metric threads

G	s	Dk
M 6	1,00	4,700
M 8	1,25	6,376
M 10	1,50	8,052
M 12	1,75	9,726
M 14	2,00	11,402
M 16	2,00	13,402
M 18	2,50	14,752
M 20	2,50	16,752
M 22	2,50	18,752
M 24	3,00	20,102
M 27	3,00	23,102
M 30	3,50	25,454
M 33	3,50	28,454
M 36	4,00	30,804
M 39	4,00	33,804
M 42	4,50	36,154
M 45	4,50	39,154
M 48	5,00	41,504

G = Designation of thread and external diameter

s = Pitch in millimeter

Dk = Core diameter in millimeter

Nominal dimensions



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